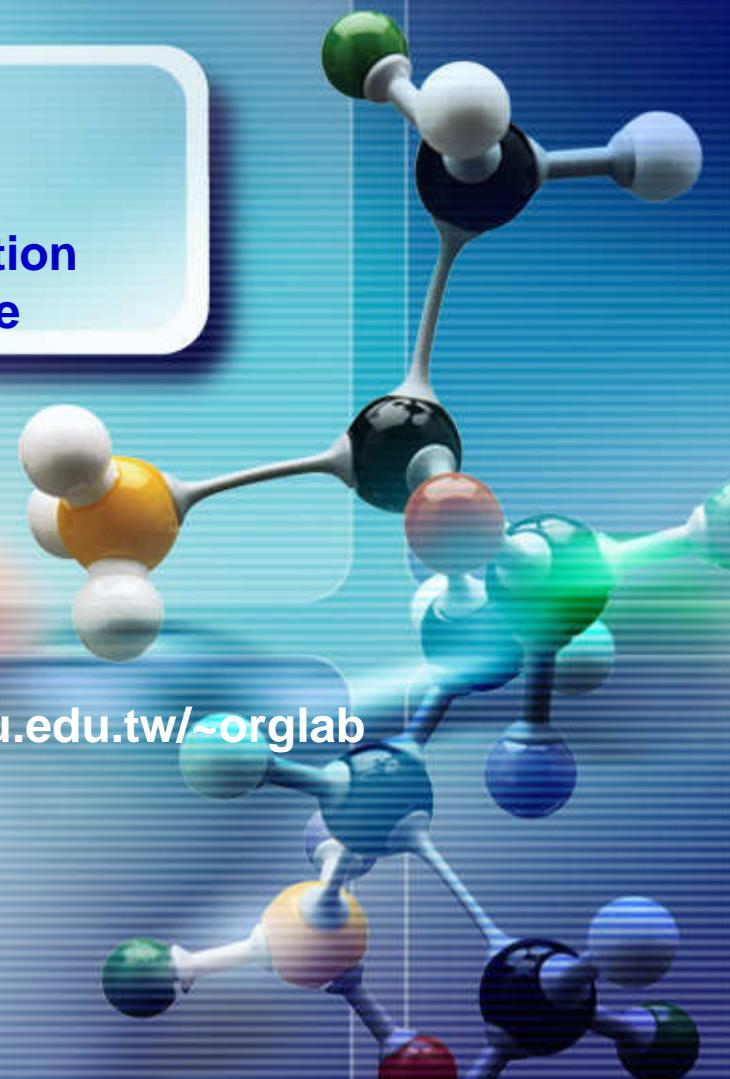


# 相轉移環保氧化反應

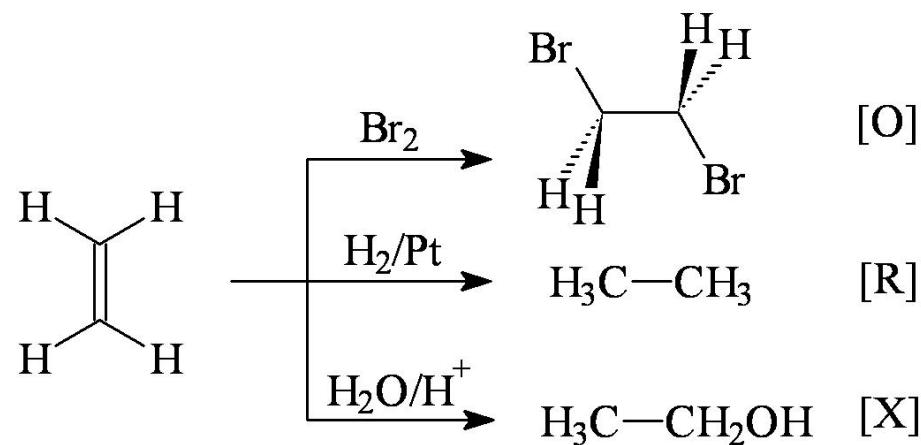
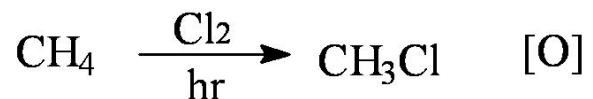
Organic-Solvent-Free Phase-Transfer Oxidation  
of Cyclohexene Using Hydrogen Peroxide

<http://www2.thu.edu.tw/~orglab>



## 1. Oxidation:

add “O”, de “H”, Oxid.# ↑, electron density on C ↓

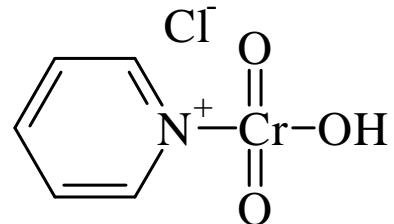




## 2. Oxidant: (oxidize others)

(1) high valence metal :  $\text{Na}_2\text{Cr}_2\text{O}_7$  ;  $\text{KMnO}_4$  ... (pollution)

**Pyridinium ChloroChromate:**



(2)  $\text{O}_2$  ,  $\text{O}_3$

(3)  $\text{NaOCl}$  ,  $\text{H}_2\text{SO}_4$  ,  $\text{H}_2\text{O}_2$  ,  $\text{HNO}_3$

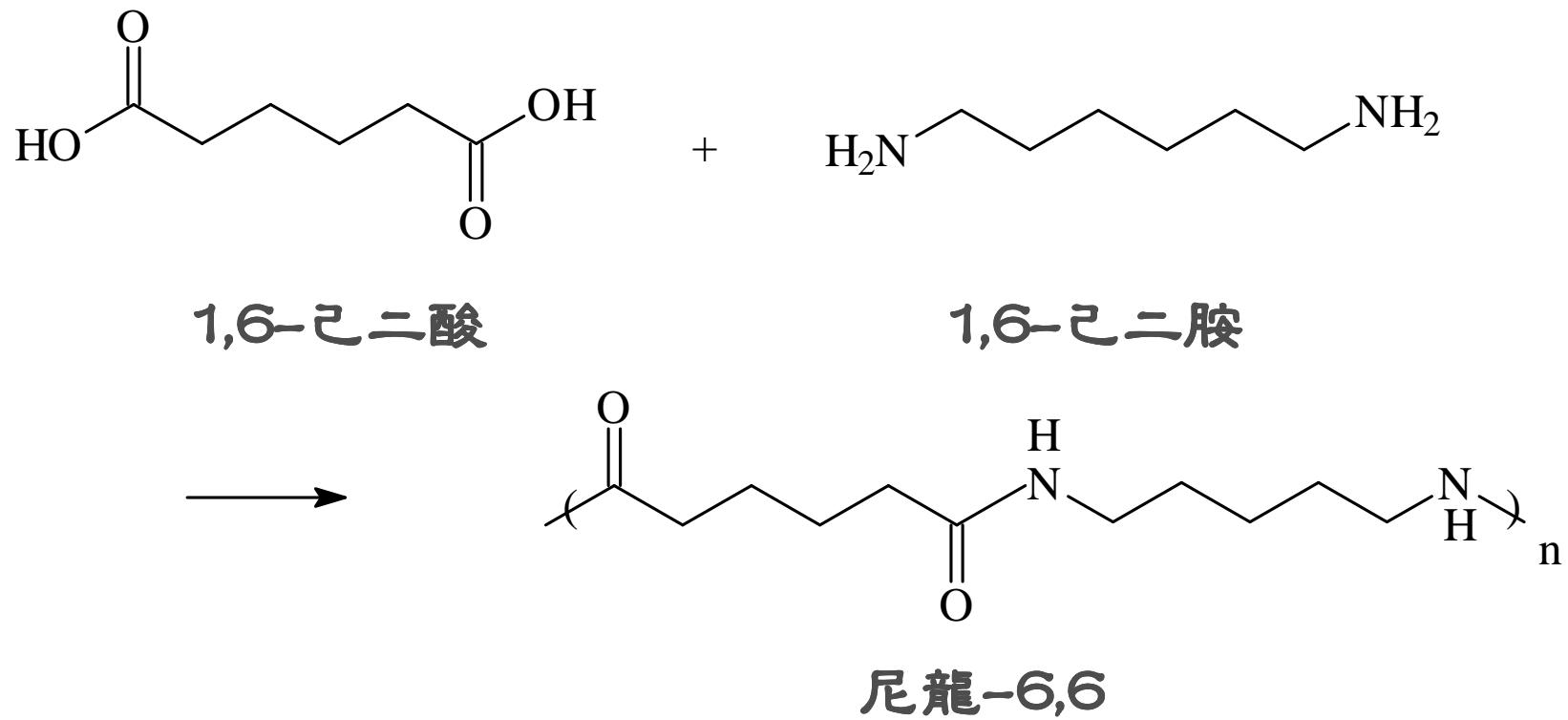


### 3. 二酸類：

|  |                      |   |
|--|----------------------|---|
| $\text{HO}-\overset{\text{O}}{\underset{\parallel}{\text{C}}}-\overset{\text{O}}{\underset{\parallel}{\text{C}}}-\text{OH}$              | <u>Oxalic acid</u>   | $\text{CO}_2 + \text{H}-\overset{\text{O}}{\underset{\parallel}{\text{C}}}-\text{OH}$   |
| $\text{HO}-\overset{\text{O}}{\underset{\parallel}{\text{C}}}-\text{(C)}_1-\overset{\text{O}}{\underset{\parallel}{\text{C}}}-\text{OH}$ | <u>Malonic acid</u>  | $\text{CO}_2 + \text{CH}_3-\overset{\text{O}}{\underset{\parallel}{\text{C}}}-\text{OH}$  |
| $\text{HO}-\overset{\text{O}}{\underset{\parallel}{\text{C}}}-\text{(C)}_2-\overset{\text{O}}{\underset{\parallel}{\text{C}}}-\text{OH}$ | <u>Succinic acid</u> | $\text{H}_2\text{O} + \text{HO}-\text{C}(=\text{O})-\text{C}(\text{O})-\text{O}-\text{C}(\text{O})-\text{C}(=\text{O})-\text{OH}$   |
| $\text{HO}-\overset{\text{O}}{\underset{\parallel}{\text{C}}}-\text{(C)}_3-\overset{\text{O}}{\underset{\parallel}{\text{C}}}-\text{OH}$ | <u>Glutaric acid</u> | $\text{H}_2\text{O} + \text{HO}-\text{C}(=\text{O})-\text{C}(\text{O})-\text{O}-\text{C}(\text{O})-\text{C}(\text{O})-\text{OH}$  |
| $\text{HO}-\overset{\text{O}}{\underset{\parallel}{\text{C}}}-\text{(C)}_4-\overset{\text{O}}{\underset{\parallel}{\text{C}}}-\text{OH}$ | <u>Adipic acid</u>   | $\text{CO}_2 + \text{H}_2\text{O} + \text{HO}-\text{C}(=\text{O})-\text{C}(\text{O})-\text{O}-\text{C}(\text{O})-\text{C}(\text{O})-\text{O}-\text{C}(\text{O})-\text{C}(=\text{O})-\text{OH}$  |
| $\text{HO}-\overset{\text{O}}{\underset{\parallel}{\text{C}}}-\text{(C)}_5-\overset{\text{O}}{\underset{\parallel}{\text{C}}}-\text{OH}$ | <u>Pimelic acid</u>  | $\text{CO}_2 + \text{H}_2\text{O} + \text{HO}-\text{C}(=\text{O})-\text{C}(\text{O})-\text{O}-\text{C}(\text{O})-\text{C}(\text{O})-\text{O}-\text{C}(\text{O})-\text{C}(\text{O})-\text{O}-\text{C}(\text{O})-\text{C}(=\text{O})-\text{OH}$ |

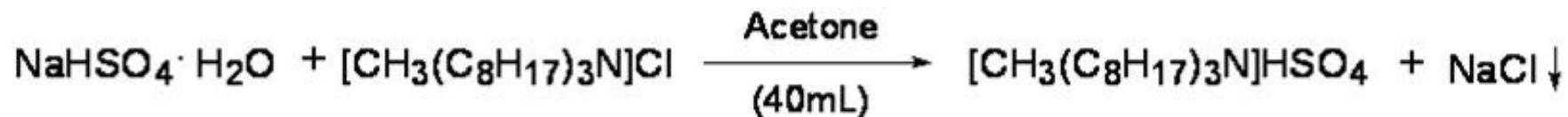


#### 4. 紡織工業生產 尼龍- 6,6 的重要原料：





## 1. Preparation of the Phase-Transfer Catalyst $[\text{CH}_3(\text{C}_8\text{H}_{17})_3\text{N}]\text{HSO}_4$ :



MW: 138

404.15

483.65

58.5

密度:

0.88g/mL

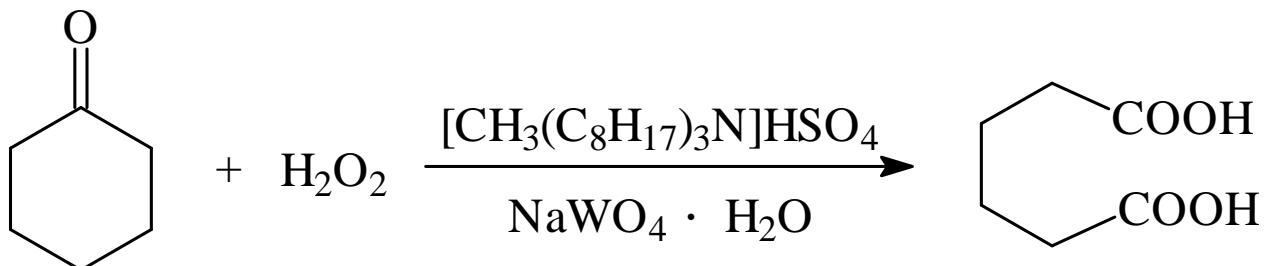
用量: 13.8g

45.93mL

mol數: 0.1

0.1

Reaction equation:



add 2.5 mL cyclohexanone + 5.4 mL H<sub>2</sub>O<sub>2</sub> (具腐蝕性, 小心!!)  
+ 0.4 g Na<sub>2</sub>WO<sub>4</sub> into a 25mL R.B. flask



add 0.25 mL (5 drops) [CH<sub>3</sub>(C<sub>8</sub>H<sub>17</sub>)<sub>3</sub>N] HSO<sub>4</sub>



stir for 1 min (磁石攪拌)





**reflux for 30min**



**cool to r. t.**



**wait for adipic acid crystal**



**collect the solid (wash it with cold water)**



**suction to dry**



**weight**

1. 繳交產物並告知產物淨重。
2. 實驗問題：1, 2





*Thank you !*

<http://www2.thu.edu.tw/~orglab>

